

### **CUTTING, GRINDING & COMBINATION WHEELS**

Get the most demanding jobs done right, and done fast.



## **UNCAGED AND READY TO ATTACK**

Weiler's Cutting, Grinding and Combination wheels help Welding & Fabrication professionals get the most demanding jobs done right, and done fast. Our high quality line helps you select the best solution for your toughest jobs. Whether you're looking for serious stock removal, beveling, grinding, notching, cutting or edge softening, Weiler will get it done for you.





### **SUPERIOR LIFE & CUT MAX PERFORMANCE**

TIGER CERAMIC

Maximize your time on the job with a superior combination of life and cut rate for maximum productivity. Selfsharpening and cool cutting, Ceramic grain removes material effortlessly while a hard bond keeps working longer.

Tool Steel, Inconel, High Nickel Alloy, Titanium, Armored Steel

CUT RATE: 🧲 LIFE

Heavy Stock Removal, Scale Removal, Weld Removal, Weld Blending, Edge Beveling, Grinding, Notching, Cutting, Torch Cut Edge Softening

#### **LONG LIFE & FAST CUT** HIGH PERFORMANCE ZIRC / INOX / ROUGHNECK

High Performance Tiger wheels cut faster and last longer so you get proven productivity at an exceptional total cost. This line up is designed for hard core Welding & Fabrication professionals who need the best solution for the toughest jobs. Carbon Steel, Stainless Steel, Armored Steel, Structural Steel, Cast Iron and Inconel CUT RATE. Heavy Stock Removal, Scale Removal, Weld Removal, Weld Blending, Edge Beveling, Grinding, Notching, Cutting,

Torch Cut Edge Softening, Facing

#### LONG LIFE **PERFORMANCE LINE** TIGER

Weiler Tiger wheels deliver the right combination of performance and value. This versatile line up offers a long life solution for all your general purpose applications.

Carbon Steel, Structural Steel, Cast

Iron and general purpose metal use

Heavy Stock Removal, Scale Removal,

Weld Removal, Weld Blending, Edge

Beveling, Grinding, Snagging, Cutting,

Torch Cut Edge Softening

CUT BATE

LIFE:

## OLVERINE



**FAST CUT** VALUE LINE WOLVERINE

Weiler Wolverine cutting and grinding wheels deliver a fast cut rate and consistent performance at a good value. Wolverine is an aggressive, get it done product line for every day general purpose use.

Carbon Steel. Cast Iron and general purpose metal use

CUT BATE: LIFE: • • • • •

Heavy Stock Removal, Weld Removal, Weld Blending, Edge Beveling, Grinding, Cutting



VALUETINE

All products meet ANSI B7.1-2010.

**BEST ON** 

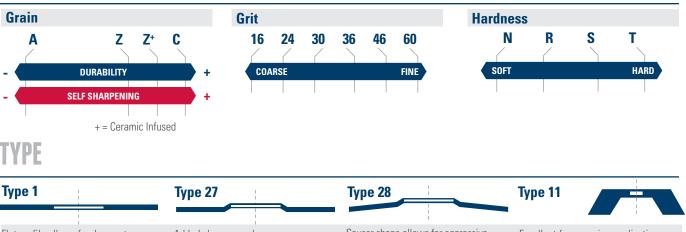
**APPLICATIONS** 

## FFATIIRFS & RENFFITS

FEATURES & BENEFITS	MAX PERFORMANCE	HIGH PERFORMANCE	PERFORMANCE	VALUE
<b>Cool cutting</b> Ceramic grains grind at lower temperatures and with less friction, reducing heat discoloration of the work piece.	~			
Thin and ultra thin wheels deliver lightning fast, accurate, clean cuts.	<b>~</b>	✓	✓	$\checkmark$
<b>Smooth outer layer</b> on cutting wheels reduces friction which translates to an effortless cut and less kickback.	~	<b>~</b>	✓	
<b>Self-sharpening grain</b> retains high cutting performance throughout the life of the wheel.	~	✓		
<b>Strong resin bond</b> delivers a long cutting life that keeps professionals productive.	~	<b>~</b>	✓	
<b>Ceramic Infusion</b> in select grinding & combo wheels delivers faster grinding with less effort.	~	~		
Cut back provides instant aggressive grinding on new wheels.	<b>~</b>	<b>~</b>	<b>~</b>	
<b>Contaminant-free INOX</b> provides a worry free solution for stainless steel.	✓	✓		
<b>Roughneck Pipeline</b> wheels are specifically designed for demanding notching applications without removing excess material.		<b>~</b>		
<b>Reinforcement rings</b> strengthen the arbor hole and provide a smooth mounting surface.	~	✓	✓	✓
Small hub on 4-1/2" wheels increase cutting area by 30%.	<ul> <li>Image: A set of the set of the</li></ul>	<b>~</b>	<b>~</b>	<b>V</b>

### **GRAIN / GRIT / GRADE**

Selecting the best grain, grit and grade combination for your application can increase wheel effectiveness and user productivity. Use the charts below to help pick the right wheel for the job.



Flat profile allows for deep cuts

### Added clearance when working at a constrained angle

Saucer shape allows for aggressive grinding at lower angles with reduced interference

Excellent for snagging applications and rough stock removal

### **THICKNESS**

		<b>T 1</b>	T 27	T 28
ULTRA THIN CUTTING	1 MM	<b>V</b>		
THIN CUTTING	.035	$\checkmark$		
	.045	$\checkmark$	$\checkmark$	
	.060	$\checkmark$	$\checkmark$	
CUTTING	1/16	$\checkmark$		
	3/32	<b>V</b>	$\checkmark$	
PIPELINE & COMBO	1/8		$\checkmark$	
GRINDING	1/4		× .	<b>V</b>



# **CUTTING WHEELS**

Weiler's diverse line of cutting wheels provide a consistent, well balanced, high quality solution. From our thin cutting wheels that slice through metal, to our large diameter wheels for the biggest cuts, professionals get the most demanding jobs done right, and done fast.

### FEATURES:

- Ultracut 1MM cutting wheels deliver lightning fast, super smooth, clean cuts.
- Thin cutting wheels deliver accurate, clean cuts.
- Dual reinforcement provides added strength for aggressive cutting.
- Contaminant-free INOX wheels provide a worry free solution for stainless steel applications.
- Smooth outer layer on performance cutting wheels reduces friction that translates to an effortless cut and less kickback during operation.









TIGER ZIRC ULTRACUT 1MM THIN CUTTING WHEELS / Fast Cut & Long Life on Metal Self-sharping Zirconia Alumina grain that retains a high cut rate throughout the life of the wheel so you get exceptional performance on thin gauge and small diameter steel and stainless steel applications.

			Max.		Arbor
Diameter	Thickness	Grade	RPM	Std. Pack	Item #
4-1/2"	1 MM	Z60T	13,300	50	58005
5"	1 MM	Z60T	12,200	50	58006

TIGER INOX ULTRACUT 1MM THIN CUTTING WHEELS / Contaminant-Free\* for Stainless INOX wheels are specifically designed for high performance on thin gauge and small diameter STAINLESS STEEL. These wheels incorporate a Contaminant-free bond that delivers a worry free solution for stainless steel applications. 1 

			Max.		Arbor
Diameter	Thickness	Grade	RPM	Std. Pack	Item #
4-1/2"	1 MM	INOX60T	13,300	50	58130
5"	1 MM	INOX60T	12,200	50	58131

TRUE **1 MILLIMETER** 

**STANDARD** 

.045"

58131





increases wheel density, resulting in longer life, reduced friction, & superior stability



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**TIGER CERAMIC CUTTING WHEELS** / **Ceramic Alumina** / Superior Life & Cut on Metal Self-sharpening Ceramic Alumina grain delivers a superior combination of life and cut rate.

Ideal for stainless steel and other hard-to-cut metals.

				TYPE 1 <b>7/8" Arbor</b>		TYP <b>7/8'' /</b>	E 27 <b>Arbor</b>	TYP <b>5/8"-1</b>	E 27 <b>1 Hub</b>
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #	Std. Pack	Item #
4-1/2"	.045"	CER60S	13,300	25	58300	25	58305	10	58306
5"	.045"	CER60S	12,200	25	58301	25	58307	10	58308
6"	.045"	CER60S	10,200	25	58302	25	58309	10	58310
7"	.060"	CER60S	8,500	25	58303	25	58311	10	58312
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\*Contaminant-Free, Contains ≤ .1% Fe, S, CI



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TIGER ZIRC CUTTING WHEELS / Zirconia Alumina / Fast Cut & Long Life on Metal
High performance wheels leverage a self-sharping Zirconia Alumina grain that retains a high cut rate
throughout the life of the wheel so you get maximum productivity on steel and stainless steel.

				TYF <b>7/8"</b> /	PE 1 Arbor	TYP <b>7/8" /</b>	E 27 Arbor
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #
4-1/2"	.045"	Z60T	13,300	25	58000	25	58020
5"	.045"	Z60T	12,200	25	58001	25	58021
6"	.045"	Z60T	10,200	25	58002	25	58022
7"	.060"	Z60T	8,500	25	58003	25	58023

TIGER INOX CUTTING WHEELS / White Aluminum Oxide / Contaminant-Free* for Stainless
INOX wheels are specifically designed for high performance on STAINLESS STEEL. These wheels incorporate
a Contaminant-free bond that delivers a worry free solution for stainless steel applications.

		TYF <b>7/8" /</b>	PE 1 Arbor	TYP <b>7/8" /</b>	E 27 <b>Arbor</b>	TYP <b>5/8"-1</b>			
Diameter	Thickness	Grade	Max. RPM	Std. Pack	Item#	Std. Pack	Item #	Std. Pack	ltem #
4-1/2"	.045"	INOX60S	13,300	25	58100	25	58110	10	58109
5"	.045"	INOX60S	12,200	25	58101	25	58111		_
6"	.045"	INOX60S	10,200	25	58102	25	58112	10	58113
7"	.060"	INOX60S	8,500	25	58103	25	58107		

\*Contaminant-Free, Contains ≤ .1% Fe, S, CI

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				TYF	PE 1	TYP	E 27	TYP	E 27
			Max.	7/8" /	7/8" Arbor		Arbor	5/8"-1	1 Hub
Diameter	Thickness	Grade	RPM	Std. Pack	Item #	Std. Pack	Item #	Std. Pack	ltem #
4-1/2"	.045"	A60T	13,300	25	57020	25	57041	10	57040
	1/16"	A36T		25	57061				
	3/32"	A36S				25	57081	10	57080
5"	.045"	A60T	12,200	25	57021	25	57043	10	57042
	3/32"	A36S				25	57083	10	57082
6"	.045"	A60T	10,200	25	57022	25	57045	10	57044
7"	.060"	A60T	8,500	25	57023	25	57046	10	57048
9"	1/16"	A60T	6,600			25	57047		



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### **E** 27 TYPE 1 — FOR GRINDERS

#### WOLVERINE CUTTING WHEELS / Aluminum Oxide / Fast Cutting on Metal Fast cut rate and consistent performance at a good value for everyday, general purpose use on metal. V





			Max.		TYPE 1 <b>7/8" Arbor</b>		E 27 Arbor	TYP <b>5/8"-1</b>	E 27 <b>1 Hub</b>
Dia.	Thick	Grade	RPM	Std. Pack	Item #	Std. Pack	Item #	Std. Pack	Item #
4-1/2"	.045"	A60T	13,300	50	56281	—	—	_	
	.045"	A60S				25	56393		
	1/16"	A60T		50	56103				
	3/32"	A24T				25	56475	10	56385
5"	.045"	A60S	12,200	—		100	56392		
	1/16"	A36T		100	56118	_			
	3/32"	A24T				25	56476	10	56384
6"	.040"	A60T	10,200	25	56282	—			
	.045"	A60T		25	56273	_			
	.045"	A60S				25	56283		
	3/32"	A24R				25	56277	10	56278
7"	.045"	A60T	8,500	25	56275	—			
	.060"	A60S		_	_	25	56391	_	
	3/32"	A24R		_	_	25	56383	10	56477
9"	1/8"	A24T	6,600					10	56423

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## TYPE 1 FOR DIE GRINDERS



Р	TIGER CUTTING WHEELS / Premium Aluminum Oxide / Long Life on Metal
•	Premium Aluminum Oxide grains provide an even, sharp, clean cut and a hard bond extends

life and maximizes performance.

			Max.		PE 1 Arbor
Diameter	Thickness	Grade	RPM	Std. Pack	ltem#
3"	.035"	A60T	25,000	100	57001 🔶
	1/16"	A36T			57060
<ul> <li>Super Thin Wheel</li> </ul>	1/16"	A36T			57060





### WOLVERINE CUTTING WHEELS / Aluminum Oxide / Fast Cutting on Metal Fast cut rate and consistent performance at a good value for everyday, general purpose use on metal.

				TYPE 1 1/4" Arbor		TYF <b>3/8" /</b>		TYF <b>5/8" /</b>	
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	ltem #	Std. Pack	Item #
2"	.035"	A60T	30,000	100	56013 🔶	_	—	—	
	1/16"	A36T		50	56015			—	
3"	.035"	A60T	25,000	100	56061 🔶	100	56062 🔶	—	_
	1/16"	A36T		100	56065	100	56068		
	1/16"	A60T				100	56070	—	
	1/8"	A36T		50	56076			—	
4"	.035"	A60T	19,000			50	56080 🔶	50	56271 🔶
	3/32"	A24T	15,200			_	—	25	56474
	1/16"	A36T				50	56086		
	1/8"	A36T		—	_	50	56099	—	
5"	.035"	A60T	12,200		_	_	_	100	56108 <
Super Thin V	Vheel								

## "Love the 6" cutting wheels. Really well balanced. They're smooth, remarkably so."

- Josh W., Welder & Fabricator, MI



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# TYPE 1 FOR CHOP SAWS / STATIONARY SAWS

TIGER LARGE CUTTING / Aluminum Oxide / Long Life on Metal Premium Aluminum Oxide grains provide an even, sharp, clean cut and a hard bond extends life and maximizes performance.

			Max.	TYF <b>1" A</b>	PE 1 <b>rbor</b>
Diameter	Thickness	Grade	RPM	Std. Pack	ltem#
12"	3/32"	A36T	5,100	25	57090
14"	1/8"	A30R	4,400	10	57091*
	3/32"	A36T			57092
		A36R			57093 🔶
Recommended for Station	nary Saws only 🔶 So	Ifter hond for smoother faste	r cutting		



WOLVERINE LARGE CUTTING / Aluminum Oxide / Fast Cutting on Metal Fast cut rate and consistent performance at a good value for everyday, general purpose use on metal.

			Max.	TYF 1" A					
Diameter	Thickness	Grade	RPM	Std. Pack	ltem#				
		For Cho	p Saws						
12"	3/32"	A46T	5,100	25	56239				
14"	3/32"	A46T	4,400	10	56240				
14" 3/32" A46T 4,400 10 56240 For Stationary Saws									
14"	1/8"	A30R	4,400	10	56230				





•	WOLVERINE S Fast cut rate and con general purpose use	nsistent performance			nding on Metal	
				Max.	TYP <b>3/8" /</b>	
	Diameter	Thickness	Grade	RPM	Std. Pack	ltem#
	2"	1/4"	A60T	30,000	25	56131
	4"	1/4"	A36T	19,000	25	56163



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# **GRINDING WHEELS**

Weiler's high quality line of grinding wheels help Welding & Fabrication professionals get the most demanding jobs done right, and done fast.

### FEATURES:

- Ceramic Infused grinding wheels deliver the fastest cutting with the least effort.
- Triple Fiberglass Reinforcement provides added strength for aggressive stock removal.
- Type 27 Grinding Wheels are designed with fiberglass *cut back* from the edge to provide instant aggressive grinding on new wheels.



Grinding on a platform for weld preparation.







58330



58073



58120



**TIGER CERAMIC GRINDING WHEELS** / Ceramic Alumina / Superior Life & Cut on Metal Self-sharpening Ceramic Alumina grain delivers a superior combination of life and cut rate. Ideal for stainless steel and other hard-to-grind metals.

					E 27 <b>Arbor</b>	түр <b>5/8"-1</b>	
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #
4-1/2"	1/4"	CER24R	13,300	10	58325	10	58326
5"	1/4"	CER24R	12,200	10	58327	10	58328
6"	1/4"	CER24R	10,200	10	58329	10	58330
7"	1/4"	CER24R	8,500	10	58331	10	58332
9"	1/4"	CER24R	6,600	10	58333	10	58334



**TIGER ZIRC GRINDING WHEELS** / Zirconia Alumina / Ceramic Infused for Faster, Longer Grinding High performance wheels leverage a self-sharping Zirconia Alumina grain that delivers fast, consistent grinding on steel and stainless. All wheels are Ceramic Infused for that extra surge in performance.

					E 27 Arbor		PE 27 11 Hub	
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #	
4-1/2"	1/4"	Z24T	13,300	10	58071	10	58070	
5"	1/4"	Z24T	12,200	10	58073	10	58072	
6"	1/4"	Z24T	10,200	10	58079	10	58078	
7"	1/4"	Z24T	8,500	10	58075	10	58074	
9"	1/4"	Z24T	6,600	10	58077	10	58076	



**TIGER INOX GRINDING WHEELS** / White Aluminum Oxide / Contaminant-Free\* for Stainless Steel INOX wheels are specifically designed for high performance on STAINLESS STEEL. These wheels

incorporate a Contaminant-free bond that delivers a worry free solution for stainless steel applications.

				TYPE 27 <b>7/8" Arbor</b>		TYPE 27 <b>5/8"-11 Hub</b>	
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #
4-1/2"	1/4"	INOX24R	13,300	10	58121	10	58120
5"	1/4"	INOX24R	12,200	10	58123	10	58122
7"	1/4"	INOX24R	8,500	10	58125	10	58124
9"	1/4"	INOX24R	6,600	10	58127	10	58126

\*Contaminant-Free, Contains ≤ .1% Fe, S, Cl

TIGER GRINDING WHEELS / Premium Aluminum Oxide / Long Grinding Life on Metal

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Weiler Tiger grinding wheels deliver the right combination of performance and value. Premium Aluminum Oxide grains provide an even, sharp, clean cut and a hard bond extends life and maximizes performance.

					E 27 Arbor	TYP <b>5/8''-1</b>	
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #
4-1/2"	1/4"	A24R	13,300	10	57121	10	57120
5"	1/4"	A24R	12,200	10	57123	10	57122
6"	1/4"	A24R	10,200	10	57129	10	57128
7"	1/4"	A24R	8,500	10	57125	10	57124
9"	1/4"	A24R	6,600	10	57127	10	57126

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**WOLVERINE GRINDING WHEELS** / Aluminum Oxide / Fast Grinding on Metal Fast grinding and consistent performance at a good value for everyday, general purpose use on metal.



					<b></b>				<b>-</b>
					E 27 Arbor	TYP <b>7/8" /</b>	E 27 <b>Arbor</b>		E 27 <b>1 Hub</b>
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	ltem #	Std. Pack	Item #
4"	1/4"	A24R	15,200	25	56473				
4-1/2"	1/4"	A24R	13,300			25	56464	10	56454
4-1/2"	1/4"	A24N	13,300			25	56457	10	56455
5"	1/4"	A24R	12,200			25	56466	10	56449
6"	1/4"	A24R	10,200			25	56280	10	56279
7"	1/4"	A24R	8,500			25	56467	10	56468
9"	1/4"	A24R	6,600		—	_	—	10	56470



### TYPE 28 FOR GRINDERS

Diameter

extra surge in performance.

Thickness

1/4"

1/4





**TIGER GRINDING WHEELS** / **Premium Aluminum Oxide** / Long Grinding Life on Metal Tiger grinding wheels allow for aggressive grinding at lower angles with reduced interference.

**TIGER ZIRC GRINDING WHEELS** / Zirconia Alumina / Ceramic Infused for Faster, Longer Grinding High performance wheels allow for aggressive grinding at lower angles with reduced interference. All wheels leverage a self-sharping Zirconia Alumina grain and are Ceramic Infused for that

Std. Pack

TYPE 28

7/8" Arbor

Item#

58081

58083

Premium Aluminum Oxide grains provide an even, sharp, clean cut and a hard bond extends life and maximizes performance.

Max. RPM

8,500

6,600

Grade

Z24T

7241

					E 28 Arbor	TYPE 28 5/8"-11 Hub		
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	ltem #	
7"	1/4"	A24R	8,500	10	57135	10	57134	
9"	1/4"	A24R	6,600	10	57137	10	57136	



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Item #

58080

58082

TYPE 28

5/8"-11 Hub

Std. Pack

10

10





**TIGER CUP ROCKS** / **Premium Aluminum Oxide** / Steel Back Premium Aluminum Oxide grains provide an even, sharp, clean cut and a hard bond

extends life and maximizes performance. Steel back provides superior support. **TYPE 11** Max. 5/8"-11 Arbor RPM Std. Pack ltem# Thickness Grade Diameter 4" 2" A16R 9.000 10 57401 A16R 6,000 10 57403



"The Tiger grinds real well, it's sharp, it grabs, and feels good."

- Brandon G., Oil Rig Welder, Texas

# **COMBO WHEELS**

Weiler's Combination Wheels offer flexibility and efficiency when switching between cutting and grinding applications. A third layer of fiberglass *reinforcement* provides the strength to hold up when grinding, while the type of fiberglass used maintains a fast cut.

Diameter

4-1/2'

5" 6'

7





TYPE 27 5/8"-11 Hub

Std. Pack

10

10

Weld removal with Tiger combo wheel







cutting and grinding for stainless steel applications.

cutting and grinding.

Grade

CER30T

CER30T

CER30T

CER30T

Ideal for stainless steel and other hard-to-cut metals.

Thickness

1/8'

1/8'

1/8

1/8



Item #

58316

58318

58320

58322

High performance cut & grind combo wheels deliver a high grind rate AND extended life. Harder, sharper, faster cutting grains provide a fast, consistent performance on steel and stainless steel.

TIGER INOX COMBO WHEELS / White Aluminum Oxide / Contaminant-Free\* for Stainless Steel Long life cut & grind combo wheels deliver true flexibility and efficiency when switching between

TIGER CERAMIC COMBO WHEELS / Ceramic Alumina / Superior Life & Cut on Metal Self-sharpening Ceramic Alumina grain delivers a superior combination of life and cut rate.

Max. RPM

13.300

12,200

10.200

8,500

					E 27 Arbor	TYPE 27 <b>5/8"-11 Hub</b>		
Diameter	Thickness	Grade	Max. RPM	Std. Pack	ltem#	Std. Pack	Item #	
4-1/2"	1/8"	Z30T	13,300	25	58051	10	58050	
5"	1/8"	Z30T	12,200	25	58053	10	58052	
6"	1/8"	Z30T	10,200	25	58064	10	58054	
7"	1/8"	Z30T	8,500	25	58056	10	58055	
9"	1/8"	Z30T	6,600	25	58058	10	58057	

TYPE 27 7/8" Arbor

Item#

58315

58317

58319

58321

Std. Pack

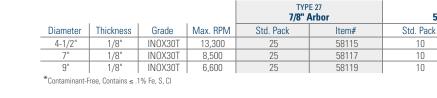
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TIGER COMBO WHEELS / Premium Aluminum Oxide / Long Life Combo on Metal Cut & grind combo wheels deliver true flexibility and efficiency when switching between

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Item #

58114

58116

58118

TYPE 27 5/8"-11 Hub

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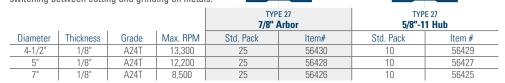
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TYPE 27 TYPE 27 7/8" Arbor 5/8"-11 Hub Diameter Thickness Grade Max. RPM Std. Pack Item# Std. Pack Item # 4-1/2' 1/8'A30S 13,300 57101 57100 25 5" 1/8' A30S 12,200 25 57103 10 57102 6' A30S 57108 1/825 10 7' 1/8' A30S 8.500 25 57105 10 57104 9' 1/8' A30S 6,600 25 57107 57106



WOLVERINE COMBO WHEELS / Aluminum Oxide / Fast Cut & Grind Combo on Metal Fast cut rate and consistent performance at a good value for everyday, general purpose use when switching between cutting and grinding on metals.





## PIPELINE WHEELS

Pipeliners have trusted Weiler's Roughneck Stringer Bead brushes and aluminum backed Tiger Flap Discs for decades. With Tiger Roughneck, Weiler delivers the performance trifecta for pipeline contractors to get the job done right, and done fast.

thickness for optimized material removal.

## TYPE 27 FOR PIPELINE

ROUGHNECK PIPELINER WHEELS / Zirconia Alumina / Fast Grinding & Long Life Ceramic Infused Roughneck wheels are designed for tough root pass notching and facing applications by combining an 1/8" width for optimized material removal with the right hardness and grain mixture for high demand use on the pipeline. TVPE 27

			Max.		Arbor
Diameter	Thickness	Grade	RPM	Std. Pack	ltem#
4-1/2"	1/8"	Z30T	13,300	10	58059
6"	1/8"	Z30T	10,200	10	58060
7"	1/8"	Z30T	8,500	10	58061
9"	1/8"	Z30T	6,600	10	58062



190°

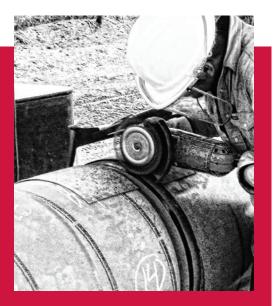
90° ر



ROUGHNECK COMBO WHEELS / Zirconia Alumina / Fast Grinding & Long Life Ceramic Infused Roughneck combo wheels are thicker than pipeliner and designed to switch between cutting and grinding applications on the pipeline.

			Max.	TYPE 27 5/8"-11 Arbor	
Diameter	Thickness	Grade	RPM	Std. Pack	Item#
7"	1/8"	Z30T	8,500	10	58065
9"	1/8"	Z30T	6,600	10	58063





For the full offering of Weiler products, please refer to our Welding & Fabrication Catalog or visit our website. To discuss specific requirements with a product specialist, call our Applications Hotline at 888.299.2777. Weiler Abrasives Group One Weiler Drive Cresco, PA 18326 USA

### ACCESSORIES

#### ADAPTING NUTS & SPANNER WRENCH For 4-1/2" - 9" Angle Grinders.

Description	Adapts To	Min. Wheel Thickness	Standard Pack	ltem Number
Adapting Nuts	7/8" to 5/8"-11	1/16"	1	56494
Spanner Wrench	-	-	1	56495
Adapting Nuts	5/8" to 3/8"-24	1/16"	1	56484



56489

#### MOUNTING MANDRELS 1/4" Stem. For Type 1 Wheels Only.

Arbor Size	Wheel Thickness	Standard Pack	Item Number
1/4"	.035" to 1/4"	10	56489
3/8"	.035" to 1/4"	10	56490
1/4", 3/8" *	.035" to 1/4"	10	56491*
1/4", 3/8"	.035" to 1/4"	1	36512

\*Combination pack





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