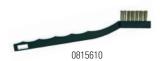


# **SCRATCH BRUSHES**

Common applications are cleaning dirt, rust, scale, chips and paint; plating and welding operations.



Block Size	Fill Material	Handle Type	Part Number	
12"	Carbon Steel	Straight Wood	0815600	
12"	Stainless Steel	Straight Wood	0815610	
10"	Carbon Steel	Shoe Style Wood	0815620	
12"	Stainless Steel	Shoe Style Wood	0815630	
3 x 7 Rows	Stainless Steel	Plastic	0838682	



### **SMALL**

Block Size	Fill Material	Handle Type	Part Number
3 x 7 Rows	Stainless Steel	Plastic	0838682
3 x 7 Rows	Brass	Plastic	0899550



# **TUBE BRUSHES**

Common applications include deburring and cleaning drilled-and-tapped holes and other internal threads; cleaning and finishing the I.D. of tubing and pipe; crosshole deburring.



#### **POWER TUBE BRUSHES**

Diameter	Description	Part Number	
1/4"	.004 Gen. Purpose Tube Brush	0899566	
1/2"	.005 Gen. Purpose Tube Brush	0899553	
1/2"	.006 Double Spiral Tube Brush	0838683	
3/8"	.003 Double Spiral Tube Brush	0838686	
3/8"	.004 Gen Purpose Tube Brush	0899562	
5/8"	.003 Double Spiral Tube Brush	0838684	
5/8"	.005 Gen. Purpose Tube Brush	0899563	
3/4"	.006 Gen. Purpose Tube Brush	0899554	
3/4"	.006 Heavy-duty Tube Brush	0899555	
["	.006 Heavy-duty Tube Brush	0899565	
1"	.008 Gen. Purpose Tube Brush	0899564	



#### **HAND TUBE BRUSHES**

Diameter	Description	Part Number	
3/4"	Nylon Hand Tube Brush	0838687	
1/4"	Nylon Hand Tube Brush	0838688	
3/8"	Nylon Hand Tube Brush	0838689	
1/2"	Nylon Hand Tube Brush	0838690	
Description		Part Number	
4 In 1 Tube and Fitting Brush		0838691	



# **BLACKSTONE**°

# **JOBS THIS RUGGED DESERVE THE BEST**

# BLACKSTONE®

## **CRIMPED VS. KNOT WIRE**

#### **CRIMPED WIRE BRUSHES:**



- Greater flexibility for light/medium duty applications. • Use on parts that could be damaged by the impact
- of a knot brush.
- · Use for a broad range of applications.

#### **KNOT WIRE BRUSHES:**



- Straight wire filaments that are twisted as a single unit like a piece of cable or wire rope.
- Provide less flexibility and more aggressive brushing action in heavy-duty applications.
- Use on parts requiring high-impact action.
- · Use to remove large burrs and heavy contamination, such as multiple layers of rust, scale, paint or oxides.

# **WIRE CUP BRUSHES**

Primarily for use on portable power tools for addressing larger surface areas more efficiently than a wheel brush. Cup brushes are designed for smooth, efficient operation on angle grinders to make quick work of large jobs.



#### **CRIMPED**

	Wire	Arbor Hole	Trim	Part
Diameter	Size / Type	or Shank Size	Length	Number
1-1/2"	.0118" Steel	1/4" Shank	3/4"	0838645
2-3/4"	.014" Steel	5/8"-11 Nut	1-1/4"	0838647
3"	.020" Steel	1/4" Shank	1"	0838646
5"	.014" Steel	5/8"-11 Nut	1-1/4"	0838652

## KNOTTED

	Wire	Arbor Hole	Trim	Part	
Diameter	Size / Type	or Shank Size	Length	Number	
2-3/4"	.020" Steel	5/8"-11 Nut	1"	0838648	
2-3/4"	.020" Stainless Steel	5/8"-11 Nut	1"	0838663	
4"	.020" Steel	5/8"-11 Nut	1-1/4"	0838653	
6"	.020" Steel	5/8"-11 Nut	1-3/8"	0838654	



**JOBS THIS RUGGED DESERVE THE BEST** 

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# **END & STEM-MOUNTED BRUSHES**

Used to address smaller surfaces and recessed areas. End brushes feature a 1/4" steel stem for safe operation at high speed and guick mounting on electric or pneumatic die grinders.



0838643



0838644

#### **CRIMPED**

	Wire	Trim	Part	
Diameter	Size / Type	Length	Number	
1/2"	.006" Steel	?	0899559	
3/4"	.006" Steel	?	0899557	
3/4"	.020" Steel	7/8"	0838643	
1"	.006" Steel	?	0899558	
1"	.020" Steel	1-1/8"	0838655	
1"	.006" Stainless Steel	?	0899561	
1"	.020" Stainless Steel	1-1/8"	0838665	
2"	Fine Stainless Steel	?	0899552	

#### **KNOTTED**

	Wire	Trim	Part	
Diameter	Size / Type	Length	Number	
3/4"	.020" Steel	7/8"	0838644	
1-1/8"	.020" Steel	7/8"	0838656	



# STRINGER BEAD TWIST KNOT WHEELS

Used primarily for weld cleaning root and hot passes and reaching into corners.



	Wire	Arbor	Trim	Part	
Diameter	Туре	Hole	Length	Number	
4"	Coarse Steel	5/8"-11 Nut	7/8"	0838649	
4"	Coarse Steel	5/8"-11 Nut	7/8"	0838664	
6-1/2"	Coarse Steel	5/8"-11 Nut	1-1/8"	0838650	
6-7/8"	Coarse Steel	5/8"-11 Nut	1-1/8"	0838815	

## **JOBS THIS RUGGED DESERVE THE BEST**

# **BLACKSTONE**

# STANDARD TWIST KNOT WHEELS

Common applications include removing powder-coating, epoxy-based paints and rubberized coatings; cleaning scale and heavy corrosion; weld prep and cleaning; removing heavy burrs from large pieces after cutting.



	Wire	Arbor	Trim	Part
Diameter	Туре	Type Hole	Length	Number
4"	Coarse Steel	5/8"-11 Nut	7/8"	0838651
6"	Coarse Steel	5/8"-11 Nut	1-3/8"	0838657
6"	Coarse Steel	5/8"-1/2"	1-3/8"	0838658



08386

# **CRIMPED WIRE WHEEL BRUSHES**

Common applications include rust and light corrosion removal; paint removal and surface cleaning; light deburring; removing heat discoloration and decorative finishing.



	Wire	Arbor Hole	Trim	Part
Diameter	Туре	or Shank Size	Length	Number
2"	Coarse Steel	1/4" Shank	3/8"	0838640
3"	Coarse Steel	1/4" Shank	5/8"	0838641
3"	Fine Steel	1/4" Shank	5/8"	0838642
3"	Coarse Steel	5/8"-1/2" A.H.	1-3/8"	0838659
3"	Coarse Steel	5/8"-1/2" A.H.	1-3/8"	0838660
3"	Coarse Steel	5/8" A.H.	1-7/8"	0838661
7"	Coarse Steel	5/8" A.H.	1-5/8"	0838818







