

GRINDING WHEELS GUIDE



Material	CER24S-BF	Z24T-BF	ZZ24S-BF	ZAC24R-BF	ZZ24R-BF	EA24S-BF	E20A24R-BF	A24S-BF	20A24R-BF	19A24S-BF	E54A24R-BF	C24T-BF
Fe, Cl, S ≤ 0,1%	✓				✓		✓		✓		✓	✓
Grain	Cer	Cer, Zirc	Zirc	Zirc, SiC	Zirc	Premium A0	Premium A0	A0	A0	SiC, A0	SiC, A0	SiC
Steel	████████	████████	██████	████	████	████	████	████	██			
Carbon Steel	████████	████████	██████	████	████	████	████	████	█			
Low and medium alloyed Steel	████████	████████	██████	████	████	████	██	██	█			
Manganese Steel	████████	██████	████	████	██	████		██				
Stainless Steel, Chrome special iron alloy	████████				██████		████		██			
Duplex, Superduplex	████████	████████			██████				███			
Ductile iron	████████	██████	██████	██████	██							
Refractory Steel	████████	████████	██████	██████	██████	████		██				
Super alloy nickel based Steel	████████	████████			██████		████		██			
Aluminum, Bronze, Non-Fe, White alloy										██	██████	██
Grey iron, Pearlitic grey iron, Spheroidal graphite iron, Ferritic spheroidal graphite iron, Austempered graphite iron, Pearlitic spheroidal graphite iron, Compacted cast iron, Special alloy iron, Special spheroidal graphite iron	████████	████████	██████	██████	████					██		██
Stone, sanding										█	██	██████